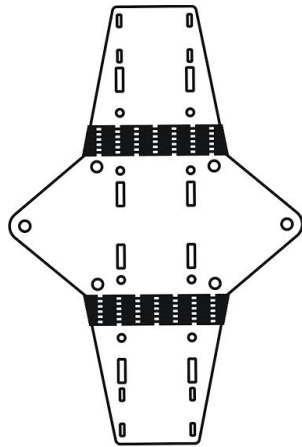
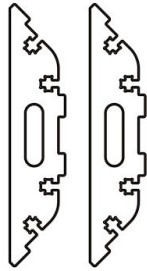


# Segment Assembly

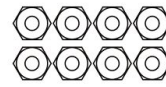
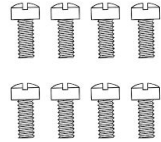
## Items required:



Acrylic Segment



2 Acrylic Segment Supports



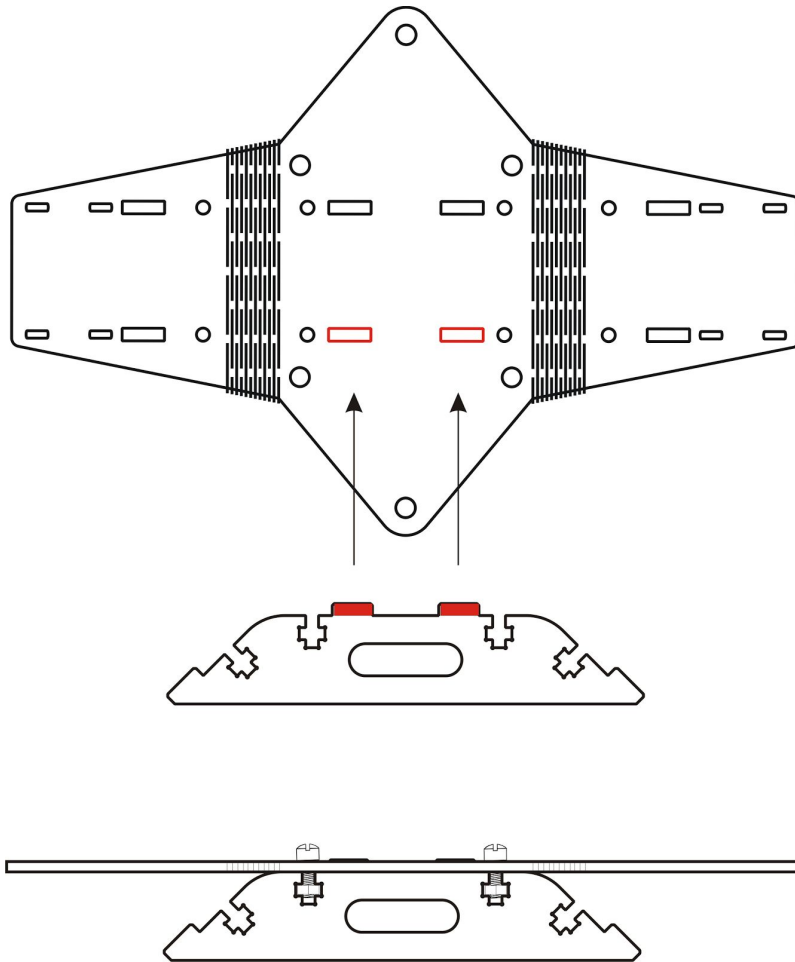
8 Small Fillister Head Screws & 8 Small nuts



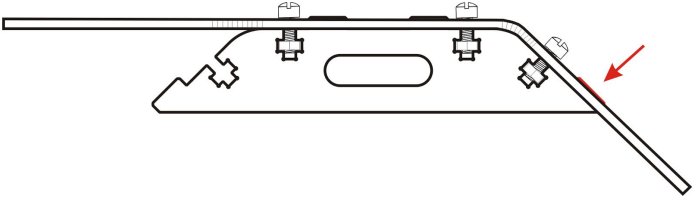
Small Phillips Head Screwdriver

**Step 1:** The first step to putting together a segment is to remove all paper from the acrylic. Although this can be tedious, the paper is there to protect your acrylic from burning during laser cutting and scratching during shipping. It is best to lay the acrylic segment on a flat surface while removing the paper holding it firmly down with one hand while pulling the paper off with the other so as not to break the bendable portion of the acrylic. **Caution: The acrylic segment is fragile until it is fully supported by the segment supports.**

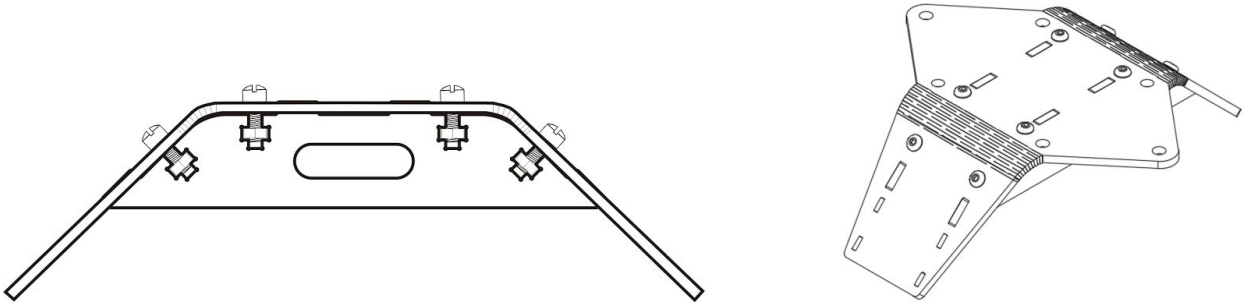
**Step 2:** Once all the paper is removed, begin assembly by inserting the tabs of one of the segment supports into the slots of the segment. Attach the two pieces together with the screws and nuts provided as shown below. Finger tighten the screws only. Repeat for second support.



**Step 3:** Carefully bend one of the sides over the segment supports. Ensure that the tab on the end of the support is properly inserted into the slot of the segment. Use screws and nuts to attach.



**Step 4:** Bend the second side over the support and use screws and nuts to attach. Tighten all screws with screwdriver until snug. Be careful not to overtighten.



Repeat this process for all 4 body segments.

